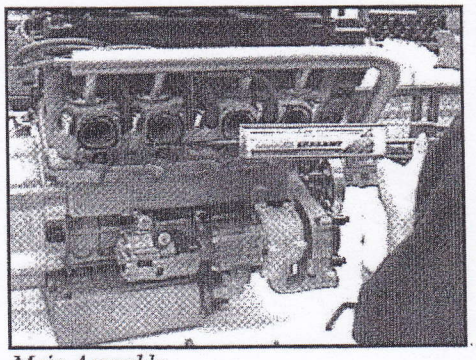
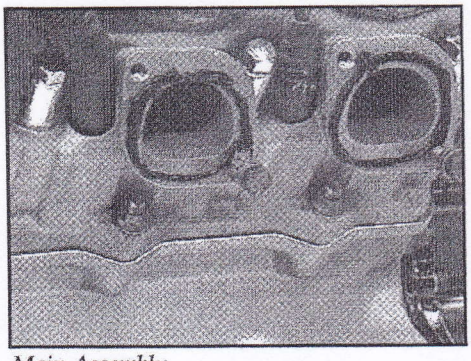


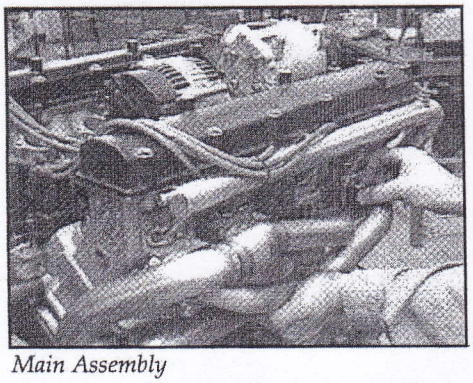
Main Assembly

Apply a bead of silicone sealant to the exhaust manifold mounting flanges...



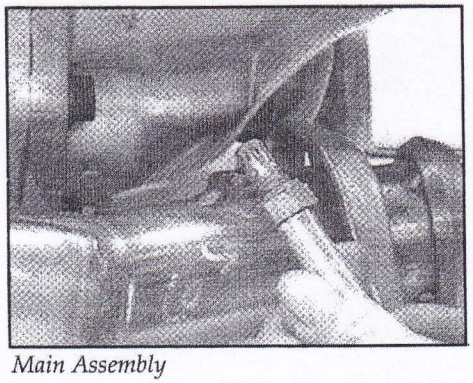
Main Assembly

...and fit the bottom row of mounting bolts with spring and flat washers.



Main Assembly

Offer up the manifold and fit the top row of mounting bolts with flat and spring washers. Tighten to 25 ft lbs.



Main Assembly

Apply a little copper grease to the threads and fit the two engine lambda sensors and tighten until finger tight.